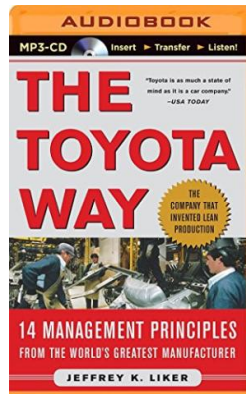


## The Toyota Way: 14 Management Principles from the World's Greatest Manufacturer



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